

Semiconductor Industry

EJ95

Intrinsically Safe Pressure Sensor

Outline

Acquired international explosion-proof standards [IECEX], also acquired Japanese standards and European standards [ATEX].

Moreover, enable global response considering acquisition of overseas standards.

Features

- Acquired IECEX, ATEX, Japanese explosion-proof standards, TS, NEPSI and KCs
- Incorporated external zero adjustment function
- Accuracy ($\pm 0.25\%$ F.S.), Improvement of temperature characteristics
- Environmental resistance: IP65 equivalent
- Exterior is all stainless steel



List of grade

Cleanliness These pressure transmitters have been assembled, calibrated, inspected and packaged in a clean room, paying special attention for maintaining cleanliness.

| Grade | | UC (Ultra Clean) | EP (Electro Polishing) |
|-------------------------------------|-----------------|--|--|
| Model number | | EJ95-□□6 | EJ95-□□E |
| Surface roughness of gas contact | | 0.18 μ m Ra Avg. 0.7 μ m Rz Max. | 0.18 μ m Ra Avg. |
| Wetted parts | Pressure sensor | Co-Ni alloy | SUS316L |
| | Fitting *1 | SUS316L | SUS316L |
| Maximum allowable pressure *2 | | 200% of rated pressure | 150% of rated pressure |
| Leakage (Helium leak rate) | | 5 x 10 ⁻¹² Pa·m ³ /s and under | 5 x 10 ⁻¹² Pa·m ³ /s and under |
| Particle | | Zero count for size 0.1 μ m or greater (In our inspection standard) | Zero count for size 0.1 μ m or greater (In our inspection standard) |
| Cleaning | | Ultra clearance (Cleaning) | Ultra clearance (Cleaning) |
| Operating media *3 (Recommended) | | High-purity gas, semiconductor material gas, etc. | High-purity gas, semiconductor material gas, etc. |

*1 For UC Grade, the pressure transmitter can be manufactured in DOUBLE MELT material by request. Please contact us.

*2 Allowable maximum pressure is the upper limit of pressure value which may safely be applied to the product and remain in specification once pressure is returned to the rated pressure range with a couple of times overpressurization for about 10 minutes. Effects of continuous overpressure are not guaranteed.

*3 Ensure that pressure media is compatible with wetted parts.

General specification

| Item | Description |
|--|--|
| Fluid | Process gasses for semiconductor industry |
| Pressure range | 0 to 0.3, 0.5, 1, 2, 3.5, 5, 10, 20 MPa -0.1 to 0.3, 0.5, 1, 2 MPa ※Other compound ranges are also available. Please contact us. |
| Accuracy *1 | ±0.25% F.S. (at 23°C) |
| Internal volume | Approx. 0.9 cm ³ (In case of type S, 1/4UJR, it depends on shape of fitting.) |
| Fitting type | Type T, Type S |
| Connection | Connection fitting for semiconductor (1/4 · 3/8 UJR, VCR, CVC, etc.) |
| Pressure sensor seal method | Welding type |
| Power supply voltage | 11 to 28V DC ※Refer to the following formula for the relation between the power supply voltage. |
| Load resistance | $R \text{ max. } (\Omega) = 50E - 500$ [E: Power supply voltage] *2 |
| Output | 4 to 20mA DC |
| Transmission | 2-wire system |
| Temperature characteristics (ZERO, SPAN) | ±0.25% F.S. / 10°C |
| Operating temperature range | -20 to 60°C (No icing or condensation) |
| Storage temperature range | -30 to 80°C (No icing or condensation) |
| Insulation resistance | 100MΩ or Higher (Form fittings to input/output terminal collectively 50V DC) |
| Electric connection | M12 Connector (4-Pin) |
| Zero-point adjuster | External Zero. ADJ. (Side) ※Push-turn Type |
| Case material | SUS304, SUS305, chloroprene rubber/POM (for zero-point adjuster portion) |
| Container protection class | Equivalent to IP65 (under JIS C 0920) ※Cable with M12 connector fitted. |
| Weight | Approx. 160 g (For S Type, the cable is excluded. It depends on the fitting type.) |

* 1 Accuracy includes the effects of Linearity, Hysteresis and Repeatability.

* 2 Relational Expression of load Resistance is specification of EJ95 single unit. In fact, It depends on Combination with Safety Cage.

Intrinsically safe specification

| Intrinsically safe standard | IECEX (International) | ATEX*1 (Europe) | JAPAN | TS (Taiwan) | NEPSI (China) | KCs (Korea) |
|--------------------------------------|--|-----------------|---------------|-------------------------------|---------------|---------------|
| Certificate number | IECEX CML 19.0013 | CML 19ATEX2063 | CML 19JPN2184 | TD10003L (Identification No.) | GYJ24.1161X | 19-AV4BO-0654 |
| Hazardous area classifications | Zone0 | | Zone0 | | | |
| Intrinsically safe construction type | <p>Exia IIC T4 Ga Intrinsic safe construction Gas group Temperature class Equipment protection level</p> | | | | | |
| Safety maintenance rating | Max. allowable voltage of intrinsically safe circuit (Ui): 28V Max. allowable current of intrinsically safe circuit (Ii): 93mA Max. allowable power of intrinsically safe circuit (Pi): 651mW Internal inductance of intrinsically safe circuit (Li): 0mH Internal capacitance of intrinsically safe circuit (Ci): 0.052μF Ambient temperature: -20°C to 60°C | | | | | |
| External transmission cable | $Li + Lc \leq Lo$ $Ci + Cc \leq Co$ Lc: Inductance of external cable Cc: Capacitance of external cable (Differs depending on the safety barrier used) | | | | | |
| Withstand voltage | 500 V AC, 1 min. | | | | | |

*1 Conformity directive: 2014/34/EU (ATEX Directive)

※The intrinsically safe construction is achieved only when this pressure sensor is used in combination with a safety barrier.

Combined conditions related to safety barrier rating

| Safety maintenance rating of intrinsic safety device | Combination conditions | Safety maintenance rating of the safety barrier |
|--|------------------------|---|
| Maximum input voltage (Ui) | \geq | Maximum output voltage (Uo) |
| Maximum input current (Ii) | \geq | Maximum output current (Io) |
| Maximum input power (Pi) | \geq | Maximum output power (Po) |

Combined conditions related to parameter

| Parameter of intrinsic safety device and wiring | Combined conditions | Parameter of safety barrier |
|---|---------------------|-----------------------------------|
| Input inductance of EJ95 (Li) + Inductance of wiring (Lc) | \leq | Maximum external inductance (Lo) |
| Input capacitance of EJ95 (Ci) + Capacitance of wiring (Cc) | \leq | Maximum external capacitance (Co) |

Recommended safety barrier

*The safety barrier can be selected by the customer.

Insulation type

| Item | Description | | |
|--------------------------------------|---|---|--|
| Manufacturer Type | • P & F Co., Ltd. KFD2-STC4-Ex1* | • Cooper industries Japan K.K. MTL5541 | IDEC D5014S (Input 1ch) D5014D (Input 2ch) |
| Type approval number (JP) | No. TC16232 | No. TC19435 | No. TC21005 |
| Intrinsically safe construction type | Exia IIC *No test report can be issued for this product. | Exia IIC | Exia IIC |

※Ground of intrinsic safety regulation is unnecessary because an insulated barrier is isolated from intrinsically safe circuit.

Zener Type

| Item | Description |
|--------------------------------------|--|
| Manufacturer Type | • Cooper Industries Japan K.K. MTL7787+ |
| Type approval number (JP) | No. TC16447 |
| Intrinsically safe construction type | Exia IIC |

※Use of Zener safety barrier requires Type A intrinsic safety groundwork.

Group classification

The types of Intrinsically safe construction electrical equipment are classified into Group I and Group II according to the place where they are used.
This equipment belongs to Group II and is used in hazardous locations in factories or offices, except for hazardous locations in the mine.

• **Applicable group of gas or steam**

| Gas or steam | Applicable group | | |
|--------------|------------------|------|------|
| A | II A | II B | II C |
| B | — | II B | II C |
| C | — | — | II C |

• **Ignition point of gas or steam which T4 can apply (Within bold-line rectangle)**

| Ignition point of gas or steam | Applicable temperature class | | | | | |
|--------------------------------|------------------------------|----|----|----|----|----|
| Higher than 450°C | T1 | T2 | T3 | T4 | T5 | T6 |
| Higher than 300°C | — | T2 | T3 | T4 | T5 | T6 |
| Higher than 200°C | — | — | T3 | T4 | T5 | T6 |
| Higher than 135°C | — | — | — | T4 | T5 | T6 |
| Higher than 100°C | — | — | — | — | T5 | T6 |
| Higher than 85°C | — | — | — | — | — | T6 |

• **Examples of applicable gas and steam**

| Group \ Temperature class | T1 | T2 | T3 | T4 | T5 | T6 |
|---------------------------|---|--|--------|-----------------------|----|------------------|
| II A | Acetone Ammonia Ethane Acetic acid Ethyl acetate Toluene Benzene Methane | 1-Butanol Butane Propane Methanol | Hexane | Acetaldehyde | | Ethyl nitrite |
| II B | Carbon monoxide | Ethylene Ethylene oxide Ethanol | | Ethyl methyl Ether | | |
| II C | Hydrogen | Acetylene | | | | Carbon disulfide |

Equipment protection level (EPL) classification symbol

Ga: Equipment for explosive gas atmospheres, having a "very high" Level of Protection, which is not a source of ignition in normal operation, during expected malfunctions or during rare malfunctions.

Gb: Equipment for explosive gas atmospheres, having a "high" Level of Protection, which is not a source of ignition in normal operation or during expected malfunctions.

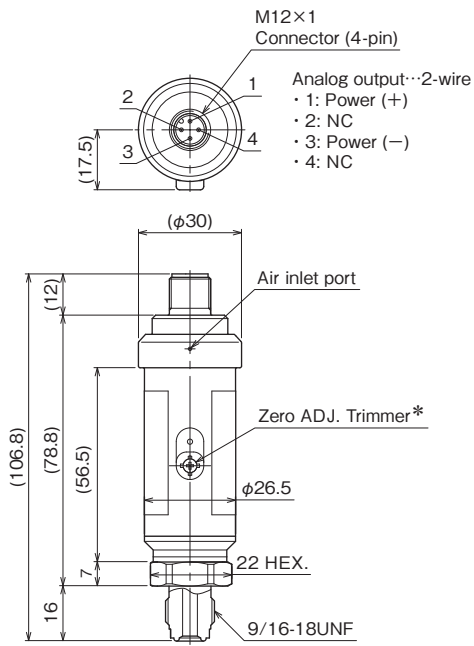
Gc: Equipment for explosive gas atmospheres, having an "enhanced" Level of Protection, which is not a source of ignition in normal operation and which may have some additional protection to ensure that it remains inactive as an ignition source in the case of regular expected occurrences (for example failure of a lamp).

Dimensions 1

Unit: mm

UC/EP Grade

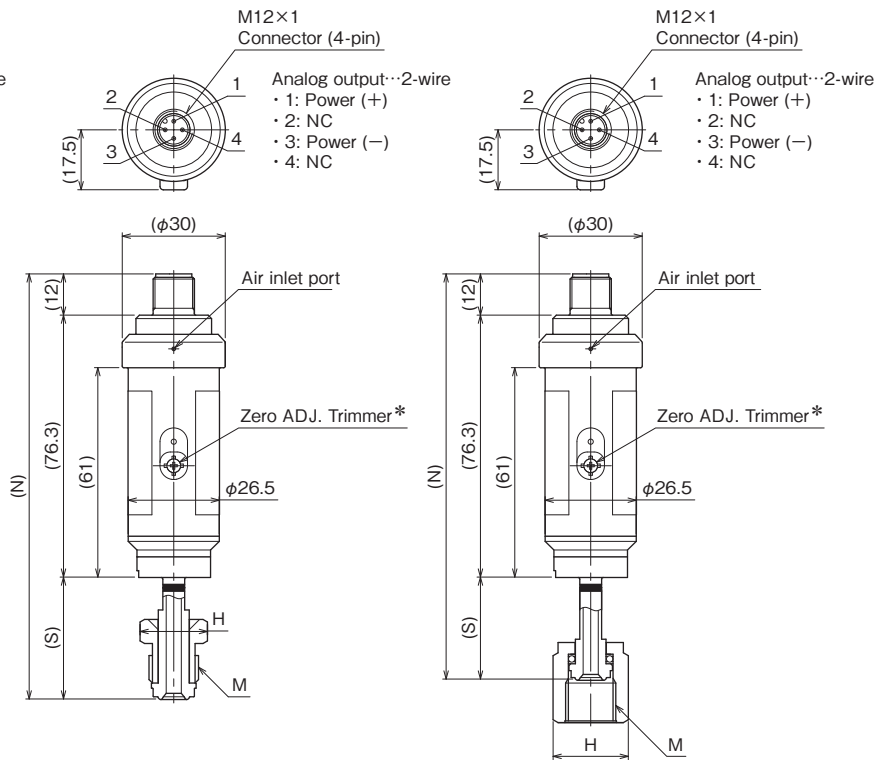
**Type S
Male Integrated**



1/4VCR compatible: EJ95-236
EJ95-23E

UC/EP Grade

**Type S
Male nut/Female nut**



*: Not to be removed

| Grade | Connection | Piping DIA. | Screw size M | Dimensions | | | Model number |
|-------|---|-------------|--------------|------------|------|------------------|--------------|
| | | | | N | S | H | |
| UC | VCR Male nut | 1/4 | 9/16-18UNF | 121.8 | 33.5 | 16 × 18.5 Hex. | EJ95-2J6 |
| | VCR Female nut (Bearings are not included) | | | 119.2 | 30.9 | 19 × 21.9 Hex. | EJ95-2L6 |
| | UJR Male nut | | | 124.8 | 36.5 | 17 × 19.6 Hex. | EJ95-2N6 |
| | UJR Female nut (With pure ring) | | | 122.3 | 34 | 19 × 21.9 Hex. | EJ95-2Q6 |
| | CVC Male nut | | | 123.8 | 35.5 | 15.8 × 18.2 Hex. | EJ95-2W6 |
| | CVC Female nut (Bearings are not included) | | | 119.2 | 30.9 | 19 × 21.9 Hex. | EJ95-2Y6 |

| Grade | Connection | Piping DIA. | Screw size M | Dimensions | | | Model number |
|-------|------------------------------------|-------------|--------------|------------|----|----------------|--------------|
| | | | | N | S | H | |
| EP | UJR Male nut | 1/4 | 9/16-18UNF | 122.3 | 34 | 17 × 19.6 Hex. | EJ95-2NE |
| | UJR Female nut (With pure ring) | | | 119.3 | 31 | 19 × 21.9 Hex. | EJ95-2QE |

Dimensions 2

UC/EP Grade

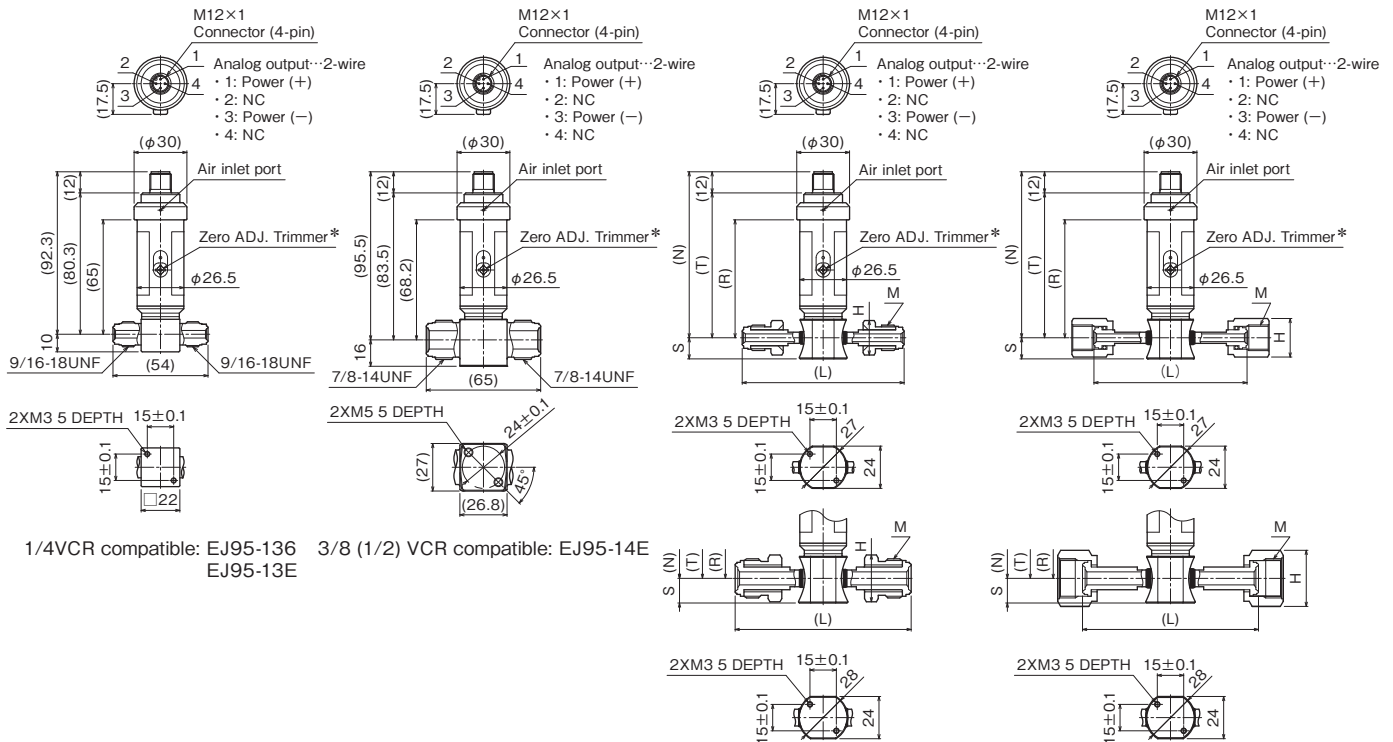
EP Grade

UC/EP Grade

Unit: mm

Type T Male Integrated

Type T Male nut/Female nut



*: Not to be removed

| Grade | Connection | Piping DIA. | Screw size M | Dimensions | | | | | | Model number |
|-------|---|-------------|--------------|------------|------|----|----|------------------|------|--------------|
| | | | | N | T | R | S | H | L | |
| UC | VCR Male nut | 1/4 | 9/16-18UNF | 94.3 | 82.3 | 67 | 12 | 16 × 18.5 Hex. | 86 | EJ95-1J6 |
| | | 3/8 | 7/8-14UNF | 96.3 | 84.3 | 69 | 14 | 24 × 27.7 Hex. | 90.5 | EJ95-1K6 |
| | VCR Female nut (Bearings are not included) | 1/4 | 9/16-18UNF | 94.3 | 82.3 | 67 | 12 | 19 × 21.9 Hex. | 80.8 | EJ95-1L6 |
| | | 3/8 | 7/8-14UNF | 96.3 | 84.3 | 69 | 14 | 27 × 31.2 Hex. | 81.8 | EJ95-1M6 |
| | UJR Male nut | 1/4 | 9/16-18UNF | 94.3 | 82.3 | 67 | 12 | 17 × 19.6 Hex. | 87 | EJ95-1N6 |
| | | 3/8 | 7/8-14UNF | 96.3 | 84.3 | 69 | 14 | 23 × 26.6 Hex. | 100 | EJ95-1P6 |
| | UJR Female nut (With pure ring) | 1/4 | 9/16-18UNF | 94.3 | 82.3 | 67 | 12 | 19 × 21.9 Hex. | 87 | EJ95-1Q6 |
| | | 3/8 | 7/8-14UNF | 96.3 | 84.3 | 69 | 14 | 26 × 30 Hex. | 100 | EJ95-1R6 |
| | CVC Male nut | 1/4 | 9/16-18UNF | 94.3 | 82.3 | 67 | 12 | 15.8 × 18.2 Hex. | 86 | EJ95-1W6 |
| | | 3/8 | 7/8-14UNF | 96.3 | 84.3 | 69 | 14 | 23.8 × 27.5 Hex. | 90.6 | EJ95-1X6 |
| | CVC Female nut (Bearings are not included) | 1/4 | 9/16-18UNF | 94.3 | 82.3 | 67 | 12 | 19 × 21.9 Hex. | 80.8 | EJ95-1Y6 |
| | | 3/8 | 7/8-14UNF | 96.3 | 84.3 | 69 | 14 | 27 × 31.2 Hex. | 82 | EJ95-1Z6 |

| Grade | Connection | Piping DIA. | Screw size M | Dimensions | | | | | | Model number |
|-------|--------------------------------------|-------------|--------------|------------|------|----|----|----------------|-----|--------------|
| | | | | N | T | R | S | H | L | |
| EP | UJR Male nut | 1/4 | 9/16-18UNF | 94.3 | 82.3 | 67 | 12 | 17 × 19.6 Hex. | 87 | EJ95-1NE |
| | | 3/8 | 7/8-14UNF | 96.3 | 84.3 | 69 | 14 | 23 × 26.6 Hex. | 100 | EJ95-1PE |
| | UJR Female nut (without bearings) | 1/4 | 9/16-18UNF | 94.3 | 82.3 | 67 | 12 | 19 × 21.9 Hex. | 81 | EJ95-1QE |
| | | 3/8 | 7/8-14UNF | 96.3 | 84.3 | 69 | 14 | 26 × 30 Hex. | 100 | EJ95-1RE |

EJ95

Intrinsically Safe Pressure Sensor

UC Grade

Model number configuration

Please specify the model number, each specs and the range for ordering.



| Model number | Selective spec. | Additional spec. (Option) |
|--------------|-----------------|---------------------------|
|--------------|-----------------|---------------------------|

| | | | |
|-------------------------|---|--|--|
| ① Mounting | 1 | Type T | |
| | 2 | Type S | |
| ② Connection | 3 | 1/4 | Compatible with VCR Male integrated |
| | J | 1/4 | VCR Male nut |
| | K | 3/8 | |
| | L | 1/4 | VCR Female nut (Bearings are not included) |
| | M | 3/8 | |
| | N | 1/4 | UJR Male nut |
| | P | 3/8 | |
| | Q | 1/4 | UJR Female nut (With pure ring) |
| | R | 3/8 | |
| | W | 1/4 | CVC Male nut |
| | X | 3/8 | |
| | Y | 1/4 | CVC Female nut (Bearings are not included) |
| | Z | 3/8 | |
| ③ Wetted parts by grade | 6 | UC Grade •Pressure sensor: Co-Ni alloy •Fitting: SUS316L | |

Please specify the pressure range and units separately besides selection of range code.

| | | |
|------------------|------------|----------------|
| ④ Pressure range | C | -0.1 to 0.3MPa |
| | D | -0.1 to 0.5MPa |
| | E | -0.1 to 1MPa |
| | F | -0.1 to 2MPa |
| | 1 | 0 to 0.3MPa |
| | 2 | 0 to 0.5MPa |
| | 3 | 0 to 1MPa |
| | 4 | 0 to 2MPa |
| | 5 | 0 to 3.5MPa |
| | 6 | 0 to 5MPa |
| 7 | 0 to 10MPa | |
| 8 | 0 to 20MPa | |

| | | |
|------------|---|------------|
| ⑤ Accuracy | 4 | ±0.25%F.S. |
|------------|---|------------|

| | | |
|----------------|---|--------------|
| ⑥ Power source | Y | 11 to 28V DC |
|----------------|---|--------------|

| | | |
|----------|---|------------------------------|
| ⑦ Output | 1 | 4 to 20mA DC (2-wire system) |
|----------|---|------------------------------|

| | | |
|----------------------------|---|--|
| ⑧ Outlet for Electric Wire | 0 | M12 Connector (Without Cable / Only Pressure Sensor) |
|----------------------------|---|--|

| | | |
|------------|---|--|
| ⑮ Document | 0 | Nil |
| | 1 | Required (Please specify the desired documents separately.) Submission drawings, instruction manual, inspection procedure, mill test report, test report (1 pc 1 copy), inspection / traceability certificate, strength calculation, attended inspection |

※ Option: M12 Connector Cable

| M12 Connector Cable | | |
|---------------------------|----------|------------------|
| PUR Cable (Oilproof) | Straight | Cable length: 3m |
| | Type L | |
| PVC Cable (Stainless Nut) | Straight | Cable length: 3m |
| | Type L | |
| PUR Cable (Oilproof) | Straight | Cable length: 5m |
| | Type L | |
| PVC Cable (Stainless Nut) | Straight | Cable length: 5m |
| | Type L | |

When ordering the recommended barrier, please specify separately the desired specifications. When using the non-recommended barrier, please observe the "Safety maintenance rating".

*Specify "X" if there is no applicable specification.

