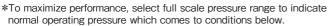
# **CP20** Pressure Switch

### Overview

This small pressure switch for limited space installation is suitable for use with hydraulic equipment, injection molding machine, extraction molding apparatus, turbine, hydraulic unit, boiler, hydraulic process line control for construction machinery and other monitoring for those long life and robustness are essential.

## Features

- ·Small pressure switch suitable for hydraulic related monitoring
- · Consists of lever and axis which is simple and good repeatability
- Pressure receiving part utilizing sealed piston without drain pipe. High durability wit 200 million cycles (Operating range: 30 to 70%max.P. Pressure cycle: 200cycles/min.)

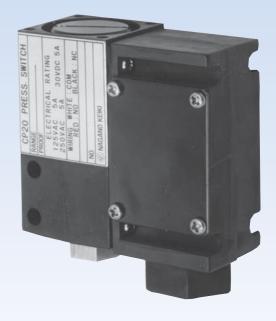


For constant pressure : The maximum operating pressure should not exceed three-quarters of the full-scale range.

For fluctuating pressure: The maximum operating pressure should not exceed two-thirds of the full-scale range.

Select appropriate wetted parts compatible with process fluid (gas and liquid) which the gauge will be subjected.

Please refer to JIS B 7505-1 for details.



### Specifications 1

#### Media:

Hydraulic oil

#### Operating environment:

Install in location where no gases or liquids may exist that have the potential to become flammable or ignitable under normal operating condition

Without terminal box (Standard), With terminal box, With reversed terminal box, With LED, With LED + reversed terminal box, With neon lamp, With neon lamp + reversed terminal box, With cabtyre cable, Din terminal

#### Connection:

Rc1/8, Rc1/4, Rc3/8

Orifice restriction for reducing pulsation

\*Consult us for nonstandard connection.

#### Wetted parts:

0-ring NBR or Fluororubber

\*Fluororubber is recommended for Phosphoric acid ester process media.

Piston SUJ2 SUS316 Cylinder

Pressure range:

1.4 to 7→4.2 to 21MPa

#### Proof pressure:

21MPa, 35MPa (Depending on pressure ranges)

#### Operating temperature:

-20 to 60°C (Non-freezing)

#### Accuracy:

±2%max.P.

#### Temperature coefficient:

0.1 %max.P./℃

#### Deadband:

Fixed 1.4 to 4.2MPa

(Varies depending on pressure ranges)

#### Switch type:

Micro switch

#### Number of contacts:

One contact

#### Setting method:

Externally adjustable

With 500mm (Without terminal box)

#### Case material · finish:

ADC12 · Alumite treatment

### Enclosure:

IP22

#### Weight:

Approx.230g to 320g

# Specifications 2

#### Pressure range and deadband • Proof pressure:

Pressure range MPa	Deadband MPa	Proof pressure MPa
1.4 to 7	1.4	21
2.8 to 14	2.8	35
4.2 to 21	4.2	35

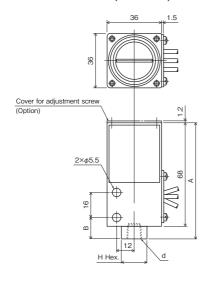
#### Electrical characteristic:

	Withstand voltage		
	Resistance load	Inductive load	with istand voltage
125V AC	5 A	3 A	
250V AC	5 A	ЗА	1500V AC
30V DC	5 A	3 A	Between terminal and case 1 minute
· Inductive load is p	[Attention] 100V AC x 1 minute for Neon lamp type		
Micro load ty Electrica			

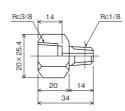
# Dimensions 1

Unit: mm

# Without terminal box (Standard)

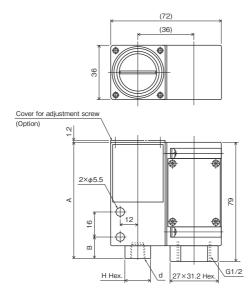


# For all types Rc3/8 conversion joint

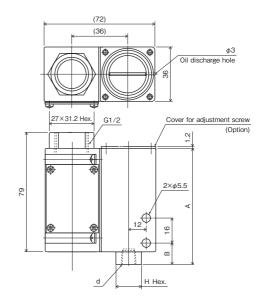


d	Α	В	H Hex.
Rc1/8, Rc3/8	76	14	17×19.6
Rc1/4	79	17	19×21.9

### With terminal box

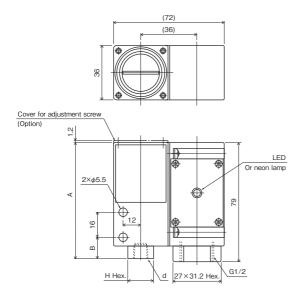


#### With reversed terminal box

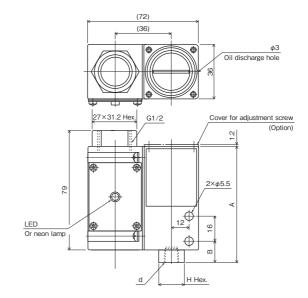


Dimensions 2

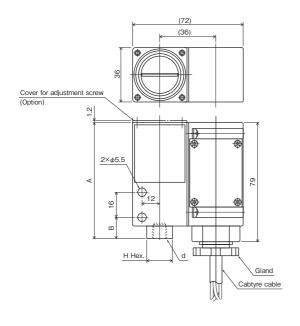
#### With LED/Neon lamp



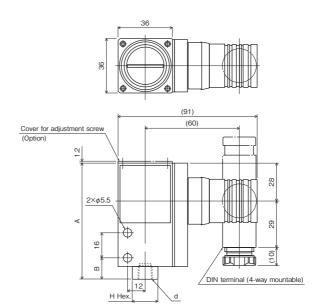
With LED + reversed terminal box/ With neon lamp + reversed terminal box



### With cabtyre cable

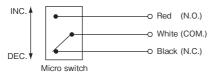


#### Din terminal

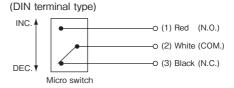


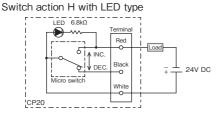
# Wiring

#### (Except DIN terminal type)



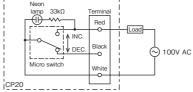
# Switch action H with neon lamp type





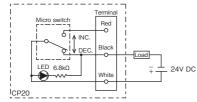
Operation status: LED turns on when micro switch turns off. On status turns off LED.

# 33kΩ



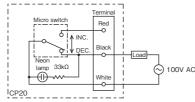
Operation status: Neon lamp turns on when micro switch turns off. On status turns off neon lamp.

#### Switch action L with LED type



Operation status: LED turns on when micro switch turns off. On status turns off LED.

#### Switch action L with neon lamp type

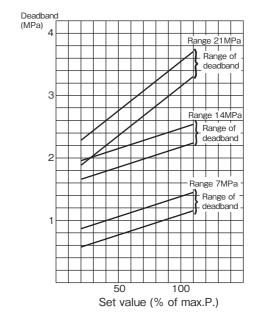


Operation status: Neon lamp turns on when micro switch turns off. On status turns off neon lamp.

Note) Let us know switch action when LED or Neon lamp are required.

# Characteristic of deadband

Piston type pressure switch varies width of deadband depending on switch operating position setting. The higher pressure setting point, the broader the deadband is as shown.

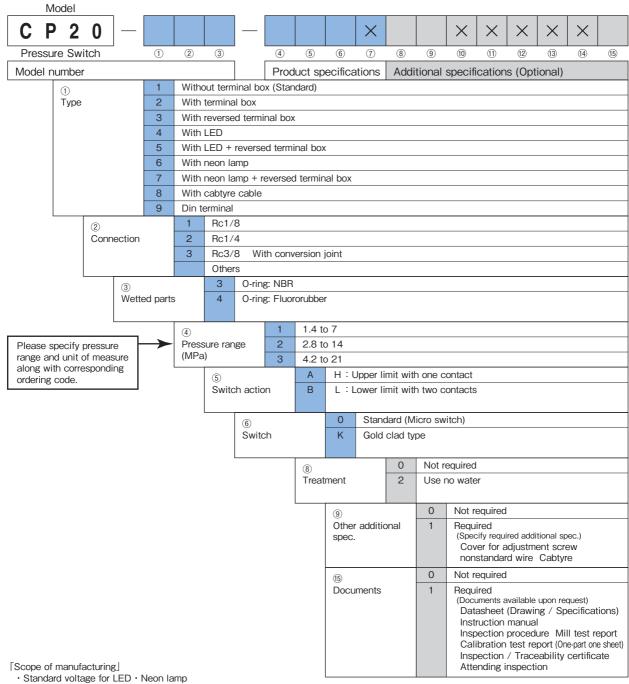


#### **Cautions**

- (1) Piston and cylinder are fabricated precisely. O-ring is used too. Small dust (especially metal powders etc.) causes galling, clogging or scratch on O-rig. Ensure the use with clean hydraulic process media.
- (2) Piston is made of SUJ2 (High carbon chromium bearing steel) incompatible with corrosive media. It is not suitable for using process media other than hydraulic oil.
- (3) Ensure to select appropriate rated pressure range to prevent from shorting life caused by repeatable pressure measurement over rated pressure. Also ensure lower setting point.
- (4) Orifice ristriction (Throttle) is installed for reducing pulsation. Use dampener or snubber when pulsation is sever.
- (5) When oil comes out of oil discharge hole, O-ring could be damaged in piston cylinder part. (Contact us for O-ring exchange.)
- (6) Avoid using silicon product (oil, rubber, grease or adhesive wire etc.) when Micro load gold clad type micro switch. It could lead to failure in contact.

# Model number configuration

Please specify the model number, each specs and the range for ordering.



LED: 24V DC

Neon lamp: Contact us when 100V AC is in use before ordering.

<sup>·</sup> Withstand voltage for Neon lamp is 1000V AC (Between terminal and case for 1 minute). (1500V AC x 1 minute for standard)

<sup>\*</sup>Specify code "X" to refer N/A